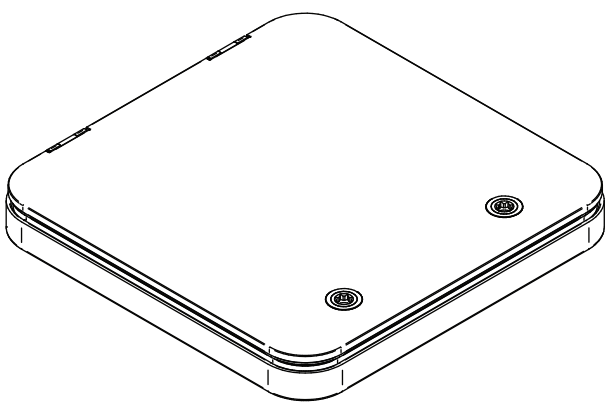
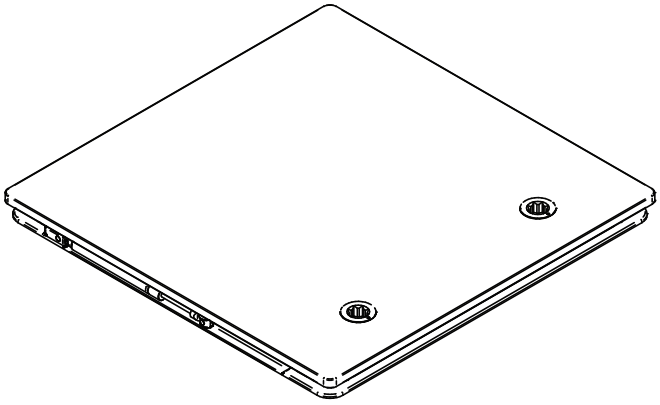
Maintenance

Hatches / Hatches HL type.

Hatches: H300-400 P, H400-400 P, H500-500 P, H600-600 P, H720-720 P, H800-800 P, H300-400 T, H400-400 T, H500-500 T, H600-600 T, H720-720 T, H800-800, THL330-330 P, HL417-272 P, HL527-397 P, HL491-246 P, HL512-512 P, HL580-580 P, HL700-700 P.





Clean with fresh water. When using soap, be sure to use mild dishwashing liquid - alcohol free - and to rinse thoroughly.

TO DO EVERY WEEK !

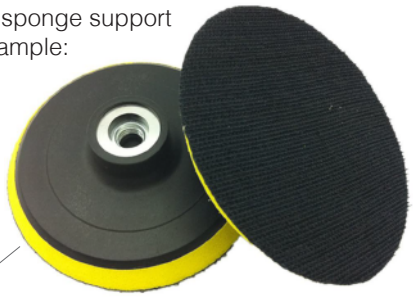
⚠ WARNING! DON'T USE PRODUCTS CONTAINING ALCOHOL

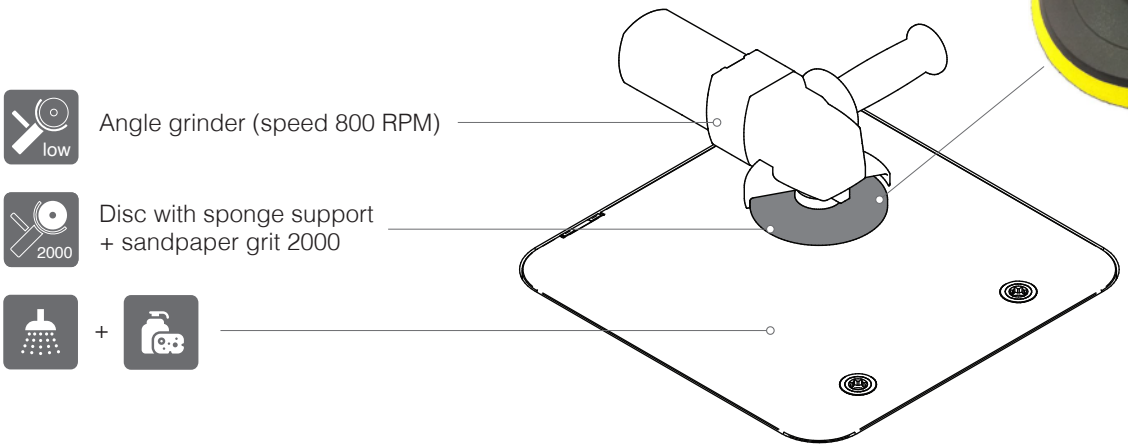
Soap (alcohol free only) › Fresh water › Clean and soft cotton cloth

To remove scratches from plexiglass read the following steps:

1) REMOVING DEEP SCRATCHES:
Use the angle grinder in low speed mode (about 800 RPM), using a disk with sponge support, 2000 grit sandpaper and lubricate the plexiglass surface with soap and water.

Disc with sponge support image example:





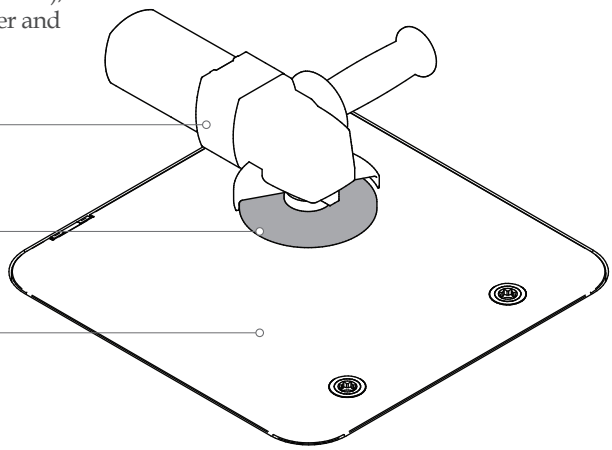
Maintenance

Hatches / Hatches HL type.

2) REMOVING MEDIUM SCRATCHES:
Use the angle grinder in low speed mode (about 800 RPM), using a disk with sponge support, 3000 grit sandpaper and lubricate the plexiglass surface with soap and water.

Angle grinder (speed 800 RPM)

Disc with sponge support
+ sandpaper grit 3000

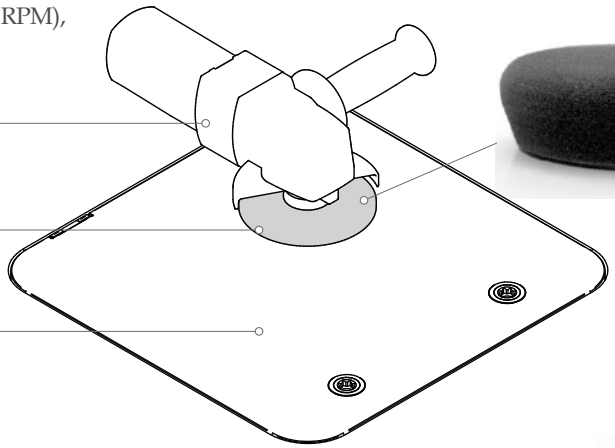


3) REMOVING LIGHT SCRATCHES:
Use the angle grinder in low speed mode (about 800 RPM), using a foam pad, with abrasive polishing paste.

Angle grinder (speed 800 RPM)

Foam pad

Abrasive polish paste



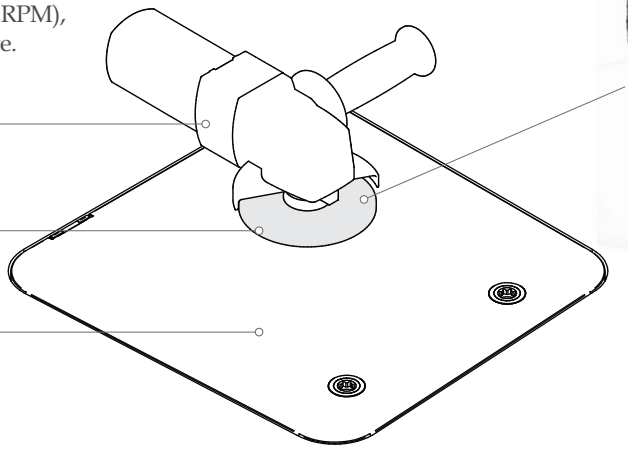
Foam pad image example:

4) FINISHING POLISH:
Use the angle grinder in low speed mode (about 800 RPM), using a Microfibre finishing pad, with polishing paste.

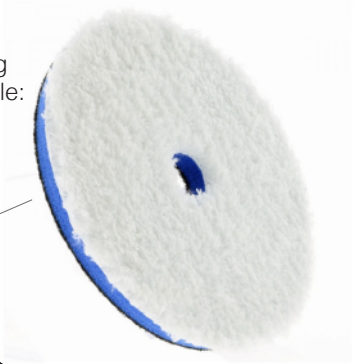
Angle grinder (speed 800 RPM)

Microfibre finishing pad

Polishing paste



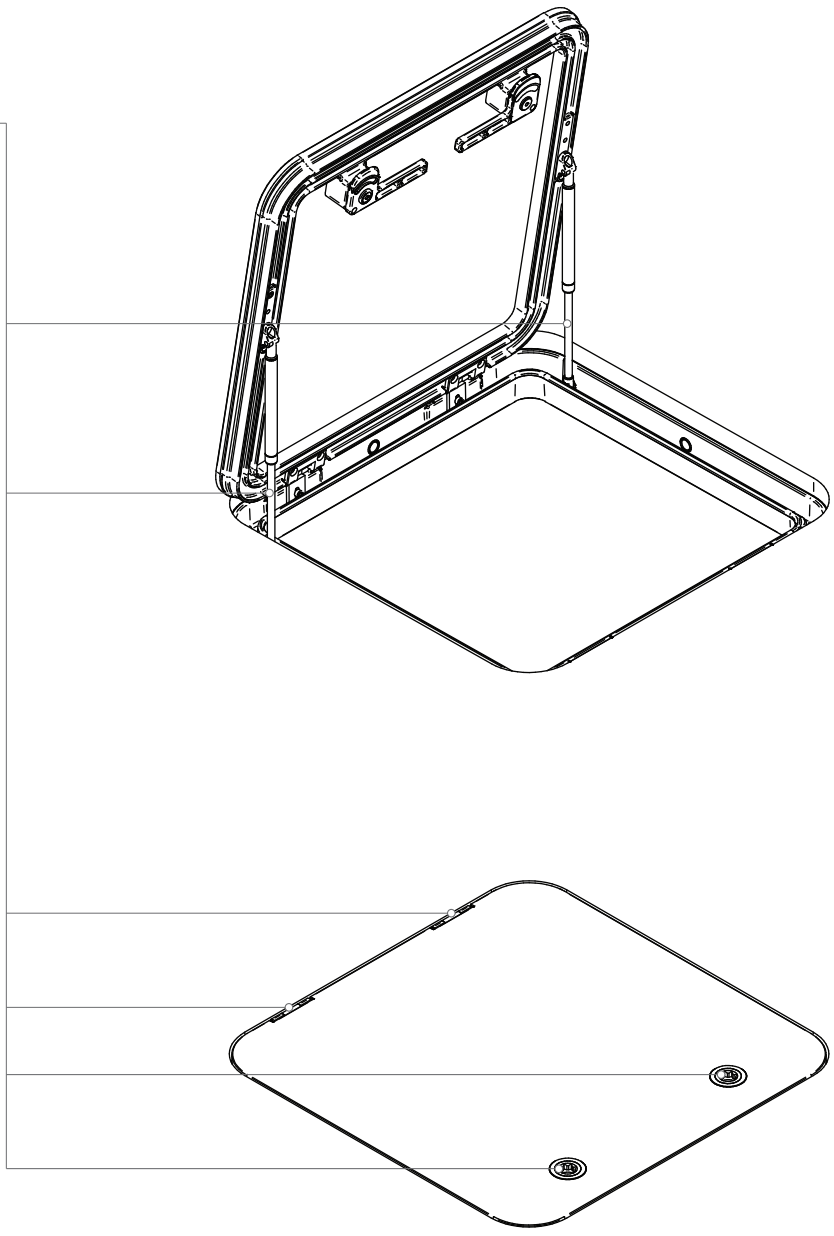
Microfibre finishing pad image example:



Maintenance

Hatches / Hatches HL type.

Grease regularly the lifting parts with silicone grease.

TO DO EVERY 6 MONTHS

Silicone grease