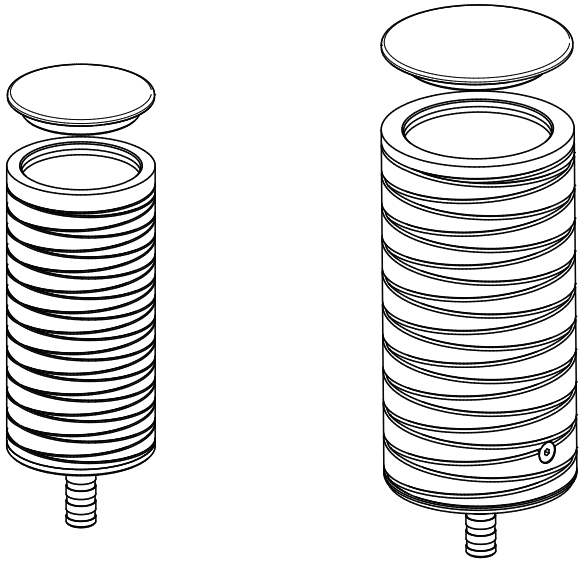
Installation instruction

Awning post base without flange.

PART NUMBER: AWB60 SF, AWB80, AWB100, AWB100 T.



CAUTION. Read all instruction carefully before installing and using this product.

1. REQUIRED FOR INSTALLATION.

- Template
- Non acidic degreaser
- Polyurethane adhesive (Sikaflex® 296 or 292)
- Polyurethane marine sealant

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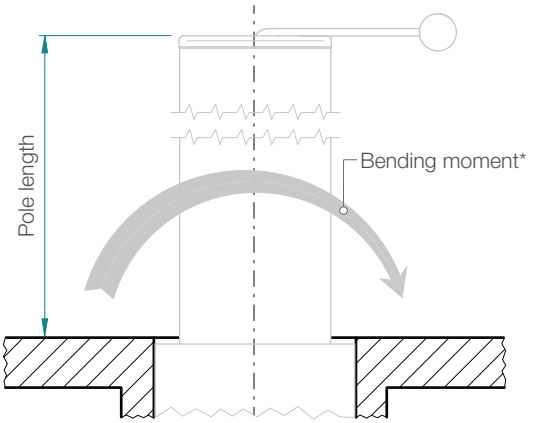
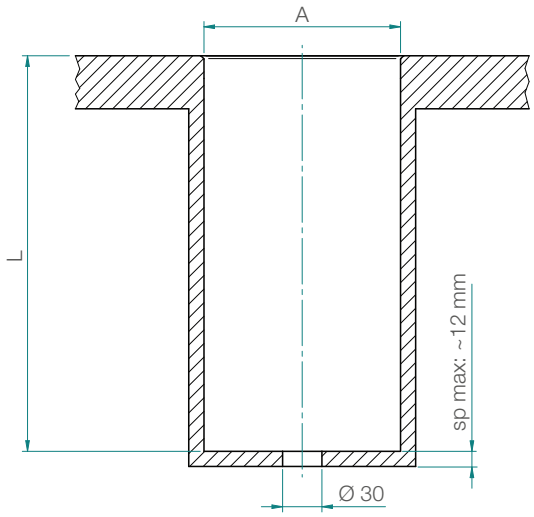
1. DECK ARRANGEMENT.

Make the recess for the base installation, following the dimensions showed in the chart below.

Type	A (mm)	L (mm)
AWB60 SF	> Ø80	170
AWB80	> Ø100	220
AWB100	> Ø130	265



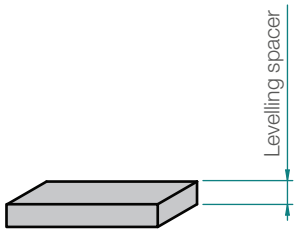


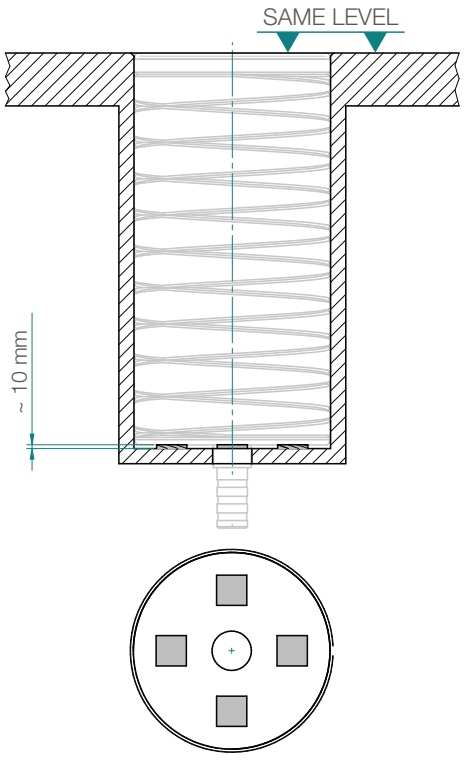
Maximum bending moment* table (applied on the fixing surface):

Pole length (mm)	Max b. m.* (N·m) AWB80	Max b. m.* (N·m) AWB100
1700	3400	4250
1800	3600	4500
1900	3800	4750
2000	4000	5000
2400	4800	6000

2. LEVELLING.

Seat the base into the recess and make it leveled to match the deck surface.





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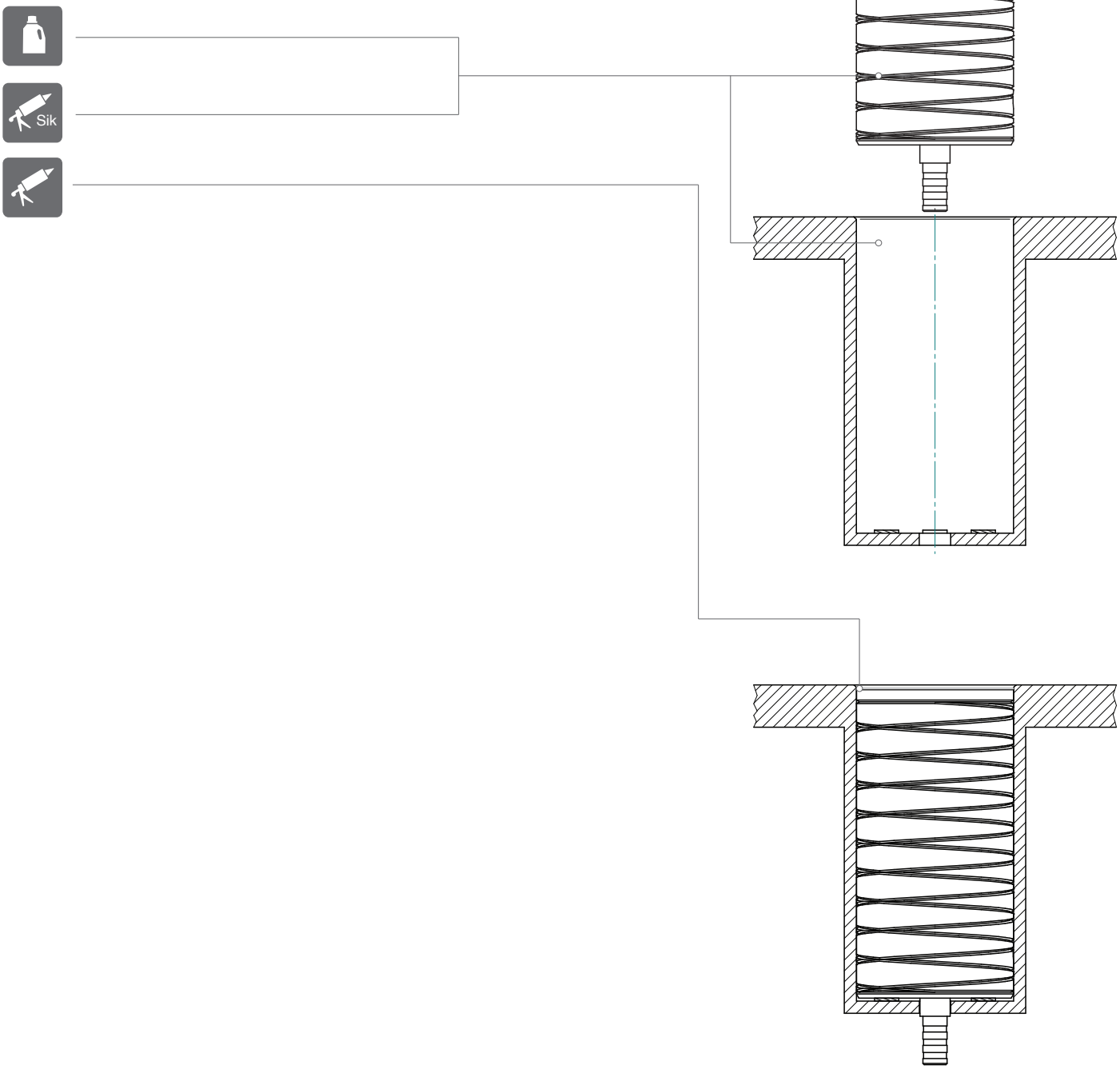
2. FITTING.

Carefully clean and dry the recess housing with a non-acidic degreaser. Then apply polyurethane adhesive such as Sikaflex® 296 or Sikaflex® 292.
Insert the base into the recess, and apply the marine sealant all around the top of the PVC post base.



Installation instruction

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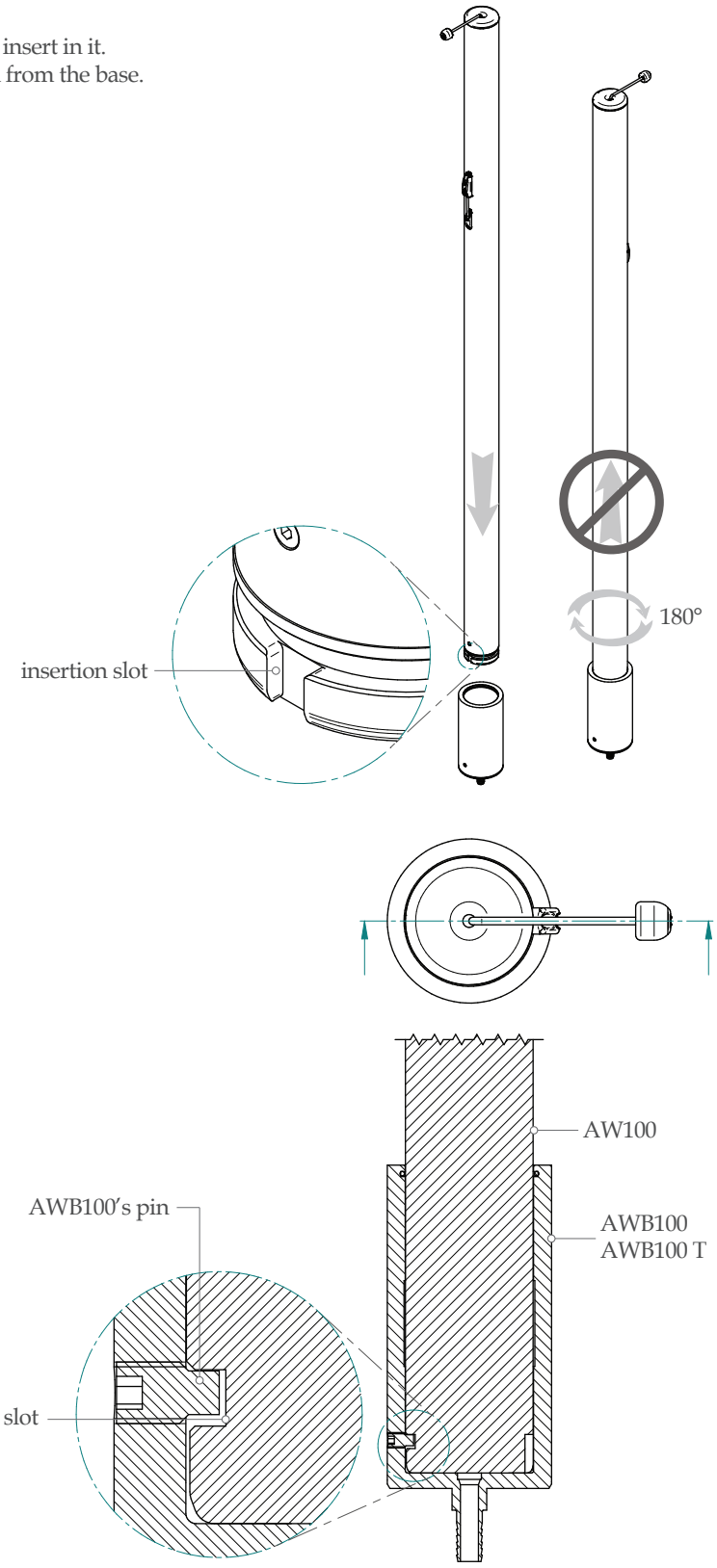
2.1. FITTING FOR AW100.

Align the AWB100's pin with the insertion slot of the AW100 to insert in it.
Then rotate the AW100 180° to prevent the accidental extraction from the base.

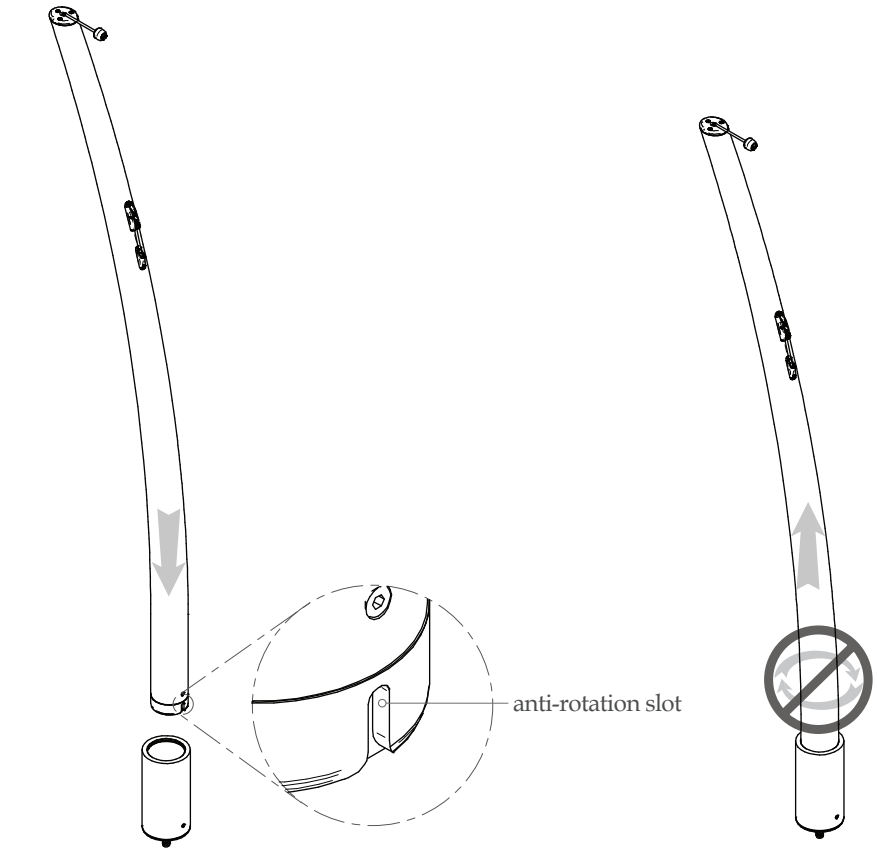


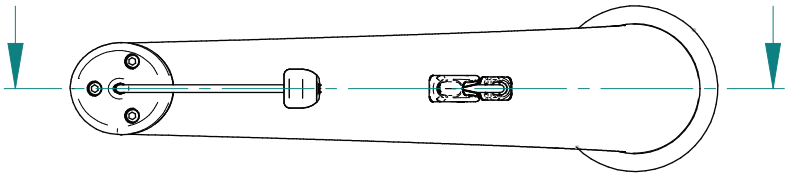
Installation instruction

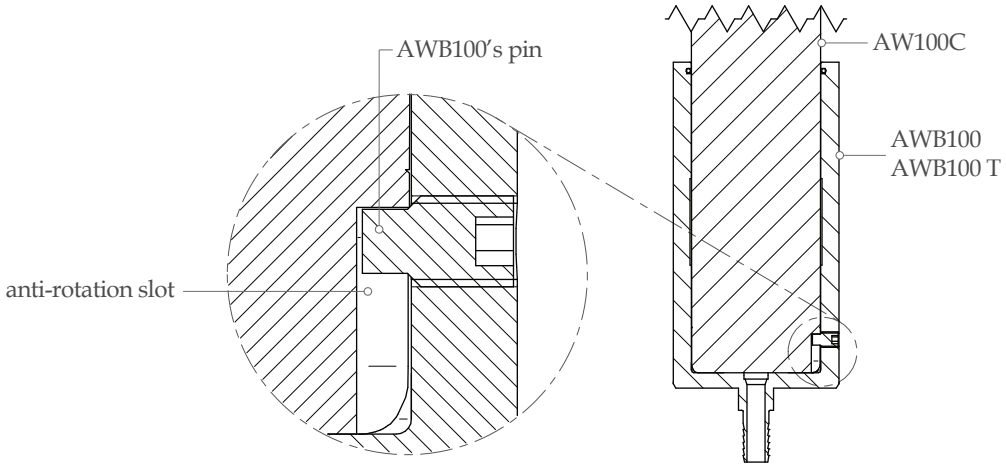
Awning post base without flange.

2.2. FITTING FOR AW100C.

To position the AW100B in the correct orientation for the AW100C, align the AWB100's pin with the anti-rotation slot of the AW100C.







Installation instruction

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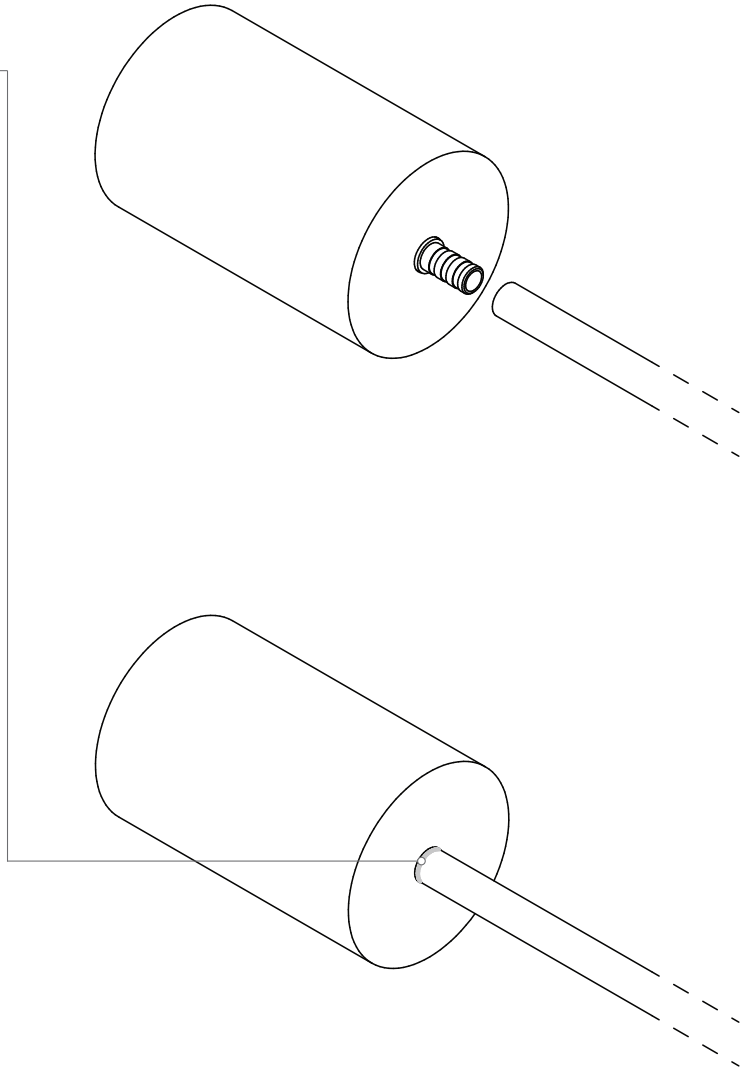
3. DRAINAGE

Connect the hose fitting into the base base and connect the drain pipe (the hose fitting can be mounted before to install the socket).

Type	Pipe internal diameter (mm)
AWB60 SF AWB80 / AWB100	Ø 20